

**Product Data** 

## **Tribol 800 Range**

Synthetic gear oils

### Description

Castrol Tribol<sup>TM</sup> 800 synthetic gear oils have been developed for the lubrication of heavily loaded gears, bushings and bearings which may operate over a broad range of temperatures from ambient to elevated temperatures (>80°C/176°F). They are particularly intended to extend the service life of both lubricant and machine parts where unusually high operating and oil reservoir temperatures are encountered. The high performance characteristics of Tribol 800 are achieved with select polyalkyleneglycol (PAG) based synthetic fluids. They feature chemical and thermal stability, high viscosity index, water solubility, and compatibility with metals and elastomers most commonly used in machine construction. The naturally high resistance to oxidation of the synthetic base fluid is further enhanced by inhibitors. Corrosion protection is very effective even in the presence of water. Also, a package of high performance additives acts in combination for superior anti-wear and Extreme Pressure (EP) performance.

#### **Application**

The Tribol 800 range is especially suited to reservoirs and circulation systems operating at high temperatures because of heat generated in severe service or high temperatures in the application. Castrol Tribol 800's are intended for all types of heavily loaded gears including spur, bevel and worm gears. Although well suited for all types of gearing and bearings, the Tribol 800 range is particularly effective in controlling wear and reducing friction between sliding surfaces. In addition, they possess a high degree of affinity for cupric metal alloys.

## **Advantages**

- Shear stability the synthetic base offers high viscosity index (VI) without the addition of VI improvers. In service, VI improvers can shear, lowering oil viscosity and reducing protection critical for gear sets and bearings. The naturally high VI of Castrol Tribol 800 assures full protection for components over a wide range of operating temperatures, speeds, and load conditions.
- Long life, extended drain intervals are possible because of the natural aging and oxidation resistance of the synthetic base fluid. Advanced Castrol Tribol lubrication technology forms friction-fighting, anti-wear films that can significantly reduce local operating temperatures as gear teeth or bearing surfaces come into contact.
- More protection for components in severe service. The extended EP performance of Tribol 800 offers protection beyond the capabilities of conventional petroleum oils.
- Wear protection under conditions of extreme temperature fluctuation and high loads.
- High efficiency and lower oil temperature, especially in worm gear units.
- High corrosion protection of cast and steel surfaces through special additive packages, even in the presence of water.
- Compatibility with non-ferrous metals through well-formulated synergistic additives.
- Potential energy savings as a result of a lower coefficient of friction.
- Reduction of maintenance costs as a result of significantly increased life of the lubricant.

# **Typical Characteristics**

Name	Method	Units	100	150	220	320	460	680	1000	1500	2200
ISO Viscosity Grade	-	-	100	150	220	320	460	680	1000	1500	2200
AGMA Number	-	-	3EP	4EP	5EP	6EP	7EP	8EP	8AEP	-	-
Density @ 15°C / 59°F	ISO 12185 / ASTM D4052	kg/m³	1050	1056	1070	1074	1075	1075	1074	1060	1060
Kinematic Viscosity @ 40°C / 104°F	ISO 3104 / ASTM D445	mm²/s	100	150	220	320	460	680	1000	1500	2200
Kinematic Viscosity @ 100°C / 212°F	ISO 3104 / ASTM D445	mm²/s	20	26	34	50	72	112	152	230	372
Viscosity Index	ISO 2909 / ASTM D2270	-	205	210	215	230	240	260	275	290	325
Flash Point - open cup method	ISo 2592 / ASTM D92	°C/°F	280 / 536	280 / 536	290 / 554	290 / 554	290 / 554	290 / 554	300 / 572	290 / 554	271 / 520
Pour Point	ISO 3016 / ASTM D97	°C/°F	-42 / -44	-36 / -33	-33 / -27	-30 / -22	-30 / -22	-27 / -17	-24 / -11	-12 / 10	-21 / -6
Copper corrosion (3 hrs@100°C/212°F)	ISO 2160 / ASTM D130	Rating	1a								
Rust test - distilled water (24 hrs)	ISO 7120 / ASTM D665A	-	Pass								
Four Ball Wear test - Wear Scar Diameter (40 kgf / 75°C / 1800 rpm / 1 hr)	ASTM D2266	mm	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.34
Four Ball Weld Load test - Load Wear Index	ASTM D2783	kgf	35	35	35	35	35	35	35	35	97
Four Ball Weld Load test - Weld Point	ASTM D2783	kgf	200	200	200	200	200	200	200	200	315
Four Ball Wear test - Weld Load	DIN 51350- 2	N	1600/ 1800								
Four Ball Wear test - Wear Scar Diameter (300N / 1 hr)	DIN 51350- 3B	mm	0.27	0.27	0.27	0.27	0.27	0.27	0.27	0.27	0.27
Falex Pin & Vee Block test - Antiwear properties	ASTM D 2670-10	Teeth Wear (number)	2	2	2	2	2	2	2	2	2
FZG Gear Scuffing test - A/8.3/90	ISO 14635- 1	Failure Load Stage	>12	>12	>12	>12	>12	>12	>12	>12	>12
FZG Micropitting test @ 60°C/140°F	FVA 54-7	Failure Load Stage	>10	>10	>10	>10	>10	>10	>10	>10	>10
Foam Sequence I - tendency / stability	ISO 6247 / ASTM D892	ml/ml	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0	0/0

The viscosity-temperature relationship of these synthetic fluids is not a straight line function on the viscosity-temperature diagram used in test methods ASTM D341 and DIN 51536.

Subject to usual manufacturing tolerances.

#### **Additional Information**

Tribol 800 synthetic gear oils are water soluble, so spills may be cleaned up with water. They are NOT compatible with mineral (petroleum) based lubricants. Condensation water may be absorbed without the damage of corrosion or a change in viscosity. Cleaning lubrication systems with a flushing oil or Tribol 800 prior to the first filling is recommended. To achieve long drain cycles and obtain the economic advantages, systems must be free of contaminants. The Tribol 800 range is compatible with most seals including Viton A and nitrile or Buna N (NBR). 800's are NOT compatible with neoprene (polychloroprene) and butadiene seals - mixed polymers, stryenebutadienes, polystyrene, or methacrylates.

Tribol 800 Range 11 Feb 2013

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